

Order 12314



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007664

D350-561-141 Job Sheet 189218



Part No: D350-561-141

Job Qty: 3 pcs

Part Name: Single Mirror Installation RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/21/19

Job Tracking No:

Due Date: 2/23/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DWG REV N/A IPP A 07.07.26 new issue (DSI9379) EC verified by:JLM IPP rev B 10.02.16 per ecn 10-523
EC verified by: DD IPP Rev:C add pick kit DD 10.03.15 verified by:EC IPP Rev:D 10.09.14 per IIN revD DD
verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	3 pcs	2/23/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

Fgill

JAN 23 2019 APR 16 2019



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Container No: S172668



Part: D350-561-141

Job No: 189218

Serial No/Batch: S172668

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH91-20 Issue 2, FAA STC SH856NE

				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
110 QC 4	3 pcs	2/23/19	0.00 0.00	QC 4 - 26	
				QC 4 - 28	
				QC 4 - 38	
				QC 4 - 42	
				QC 4 - 58	
				QC 4 - 6	DAS
				QC 4 - 69	69
				QC 4 - 9	9-89
				QC 4 - 46	DAS
120 Packaging 3-1 - Stock - B4B	3 pcs	2/23/19	0.00 0.00	Packaging 3 - 1 - B4B	69
				Packaging 3 - 2 - B4B	9-89
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS
125 DC - 1 - B4B	3 pcs	2/23/19	0.00 0.00	DC - 1 - B4B	21
				DC - 2 - B4B	9-89
130 QC 21 - FG	3 pcs	2/23/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21

APR 16 2019

APR 16 2019

Part Op 105 - Pick Kit
 Descriptions: 110 - QC4- 100% Inspect kits for completeness
 120 - Identify and pack for shipping as per PPP D350-561-141 LOCATION: FG011
 125 - Document Control - Photocopy bluefile and create labels per PPP D350-561-141 CHG003
 130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-5A	Bolt	18 Ea (6 ea)	105-Packaging 1 - Pick Kit	5095480-1X17 5095480X1
AN3-6A	Bolt	3 Ea (1 ea)	105-Packaging 1 - Pick Kit	5103950
AN4-10A	Bolt	3 Ea (1 ea)	105-Packaging 1 - Pick Kit	5082908
AN4-5A	Bolt	9 Ea (3 ea)	105-Packaging 1 - Pick Kit	5140392
D2011-101	Mirror 6"	3 Ea (1 ea)	105-Packaging 1 - Pick Kit	5123595
D2012-105	Arm (31.06)	3 pcs (1 ea)	105-Packaging 1 - Pick Kit	5141744
D2012-107	Clevis	3 pcs (1 ea)	105-Packaging 1 - Pick Kit	5030569-2
D2012-111	Bracket	3 pcs (1 ea)	105-Packaging 1 - Pick Kit	5079492
D2012-115	Bracket, Clevis	3 pcs (1 ea)	105-Packaging 1 - Pick Kit	5151345X1 F128499X2
D2022-101	Spacer	6 pcs (2 ea)	105-Packaging 1 - Pick Kit	5126033
D3629-1	Bracket	3 pcs (1 ea)	105-Packaging 1 - Pick Kit	5148971
D3635-1	Gasket	3 pcs (1 ea)	105-Packaging 1 - Pick Kit	5078832X1
D3646-1	Arm	3 pcs (1 ea)	105-Packaging 1 - Pick Kit	50141796
D3646-3	Arm	3 pcs (1 ea)	105-Packaging 1 - Pick Kit	5145458
D4070-041	Clamp	6 pcs (2 ea)	105-Packaging 1 - Pick Kit	5105761X5 5148984X1
MS21042L3	Nut	12 Ea (4 ea)	105-Packaging 1 - Pick Kit	5132364
MS21042L4	Nut	12 Ea (4 ea)	105-Packaging 1 - Pick Kit	5132396
NAS1149D0363J	Washer	24 Ea (8 ea)	105-Packaging 1 - Pick Kit	5123436
NAS1149D0463J	Washer	24 Ea (8 ea)	105-Packaging 1 - Pick Kit	5130345

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN3-5A	18	140	0
	AN3-6A	3	136	0
	AN4-10A	3	138	0
	AN4-5A	9	116	0
	D2011-101	3	38	0
	D2012-105	3	11	0
	D2012-107	3	24	0
	D2012-111	3	15	0
	D2012-115	3	7	0
	D2022-101	6	22	0
	D3629-1	3	5	0
	D3635-1	3	6	0
	D3646-1	3	10	0
	D3646-3	3	8	0
	D4070-041	6	15	0
	MS21042L3	12	2,108	0
	MS21042L4	12	1,737	0
	NAS1149D0363J	24	1,025	0
	NAS1149D0463J	24	2,871	0

Part Specifications

Specifications could not be found.